

Instrumented Indentation Testers Scratch Testers

Mechanical Surface Characterization

Multifunctional Testers: For a Wide Range of Materials

Anton Paar's mechanical surface testers are versatile, multifunctional instruments that measure a wide range of mechanical properties of materials – from the hardest diamond-like carbon (DLC) coating to the softest hydrogels.

Anton Paar's mechanical surface testers cover four of the most important test methods for mechanical surface characterization: indentation, scratch, tribology and calotest. Thorough characterization of surface mechanical properties is the outcome.

We measure what others estimate: Anton Paar is the only company to offer high-resolution nanoindentation and nanoscratch testers with a real force sensor. This means force is continuously measured with a direct sensor and not estimated via a derivative coming from an actuator.

\checkmark	All-in-one instrument: seamless to
\checkmark	2x faster: easy sample navigation
\checkmark	Help when you need it: worldwid
\checkmark	Cost-reducing automation: We p
\checkmark	No compromise on sample size:



transition between measuring methods

n combining extraordinary magnification range and continuous zoom

de support via 37 subsidiaries and a full 3-year warranty

provide support if you want to increase testing throughput capability

: measure the samples directly off the production line

Surface Testing **Platform (Step):** All-in-one

Stay one STEP ahead

Step platforms are the basis for Anton Paar's mechanical surface measuring heads. They can house various types of testing on a single platform and ensure you're perfectly prepared for future lab upgrades.



Revolutionize your testing capabilities

Step is your all-in-one platform for wide force range scratch, instrumented indentation, automatic conventional hardness, and tribology testing. Transition from one method to another with zero setup adjustments. Buy a single head or a full all-inone setup. Either way, our Step platform solution equips you for future upgrades and constant competitiveness.

2x faster

Visualize samples 2x faster than with the previous model. The unique dual view microscope has a continuous zoom, exceptional magnification range of 20x to 10,000x, and provides seamless transition from panoramic surface overview to maximum magnification.

Reduce costs via automation

Reduce costs and increase measurement throughput: We'll Mount differently-sized samples on the instrument and help you integrate your Step platform into the QC area of your measure these directly off the production line, saving time and production plant for automatic sample handling, loading, and effort. Unlock custom solutions designed specifically for your testing. sample holding needs, available upon request.

Reduce effort, save time

Scratch Testing: Features and Measuring Principles

Scratch testers from Anton Paar are used to characterize film-substrate systems and quantify material parameters such as adhesive and cohesive fractures, deformation, elastic recovery, friction force and conventional hardness using a variety of complementary methods. They are invaluable tools for the determination of coating adhesion, scratch and mar resistance, in research, development, and quality control.

The technique involves generating a controlled scratch with a diamond tip on the sample being tested.

Key features

- → Patented synchronized panorama
- \rightarrow True penetration depth measurements for advanced elastic recovery studies
- \rightarrow Active force feedback for full reproducibility even on complex surfaces
- → Automatic detection of critical loads to optimize results



Nano Scratch Tester (NST³)

Micro Combi Tester (MCT³)

Revetest® Macro Scratch Tester (RST 300)





NST³ Nano Scratch Tester

NST³, the most accurate nano scratch tester on the market, is particularly suited for characterizing the adhesion of films and coatings with a typical thickness below 1 µm. You can use NST³ to analyze all types of coatings. The unique design of NST³ includes two sensors for force and depth measurements associated with a state-of-the-art piezoelectric actuator. On top of exceptional accuracy, these features deliver a response time of milliseconds and flexibility for all kinds of scratch measurements.

FIND OUT MORE



www.anton-paar.com/ apb-nst-3

MCT³ Micro Scratch Combi

MCT³ is the only high-quality 4-in-1 setup for scratch, basic tribology, instrumented indentation and automatic conventional hardness testing. Perform measurement of coating adhesion, scratch resistance, hardness, friction and wear for various materials including hard coatings, thermal/plasma spray coatings, metals and polymers.

This scratch tester is widely used to measure adhesion and scratch resistance of coatings with a typical thickness below 5 µm.





FIND OUT MORE



www.anton-paar.com/ apb-mct-3

RST 300 Revetest[®] Scratch Tester

With more than 1,500 units sold around the world, RST 300 is the industry standard widely used for evaluating hard-coated materials. RST 300 is a robust, reliable instrument for the characterization of coating/substrate adhesion of all types of coatings for various applications, including magnetic and decorative applications.

The easy-to-use software enables you to perform basic tribological analysis as well as conventional Vickers hardness tests with automatic detection of the imprint.

FIND OUT MORE



www.anton-paar.com/ apb-rst-300

Reliable. Compliant. **Qualified.**

Our well-trained and certified technicians are ready to keep your instrument running smoothly.





Maximum uptime

Regardless of how intensively you use your instrument, we help you keep your device in perfect shape and safeguard your investment. For at least 10 years after the discontinuation of a device, we'll provide you with any service and spare part that you might need.



Warranty program

We're confident in the high quality of our instruments. That's why we provide a full 3-year warranty. Just make sure to follow the relevant maintenance schedule. You can also extend your instrument's warranty beyond its expiration date.



Short response times

We know that sometimes it's urgent. That's why we provide a response to your inquiry within 24 hours. We give you straightforward help from great people, not from bots.



A global service network

Our large service network for customers spans 86 locations with more than 600 certified service technicians. Wherever you're located, there's always an Anton Paar service technician nearby.

FIND OUT MORE



www.anton-paar.com/ service

Indentation Testing: Features and Measuring Principles

Anton Paar indentation testers offer a wide range of testing modes from standard quasi-static DMA to stress-strain properties measurement, along with a broad spectrum of test results: hardness, elastic modulus, viscoelastic properties, creep, adhesion forces and stress-strain curves. A combination of unique top-surface referencing for maximum thermal stability, together with DualView microscope, precise positioning and high throughput, makes the Anton Paar indentation tester the best choice for mechanical surface characterization.

The instrumented indentation technique involves pressing a sharp indenter with a known geometry into the surface while recording penetration depth and normal load.



Key features

- → The highest thermal stability (0.0008 nm/s) and frame stiffness on the market $(10^8 \mu N/\mu m)$ for the most accurate results without any corrections
- \rightarrow High repositioning accuracy; <1 μ m precision for indentation targeting
- $\rightarrow\,$ Wide range of testing modes: quasi-static, DMA, constant strain rate, stress-strain and others

Bioindenter (UNHT³ Bio)

Ultra Nanoindentaion Tester (UNHT³, UNHT³ HTV)

Nanoindentation Tester (NHT³, Hit 300)

Micro Combi Tester (MCT³)





UNHT3 Ultra Nanoindentation Tester

The UNHT³ tester with a real force sensor examines the mechanical properties at the nanoscale. It eliminates the effect of thermal drift (raw drift rate down to 0.0008 nm/s) and compliance due to its patented active surface referencing system (EP 1828744 and US 7685868). You can perfectly use it for long-term measurements related to all types of materials, from polymers to hard coatings. UNHT³ includes advanced indentation modes such as sinus mode, load/depth control, constant strain rate and many others.

FIND OUT MORE



www.anton-paar.com/ apb-unht-3

NHT³ Nanoindentation Tester

NHT³ is a robust, fast instrument for multiple advanced indentation modes: continuous multi cycles (CMC), user-defined sequences, sinus mode, and multi-sample protocols. Thanks to the top surface referencing design, it features high load frame stiffness (10⁷ N/m) and exceptional thermal stability (raw drift rate down to 0.003 nm/s) – resulting in high accuracy. NHT³ is also compatible with liquid testing and in a specific configuration provides an ECR testing mode.





FIND OUT MORE



www.anton-paar.com/ apb-nht-3

Hit 300

Simple-to-use, robust nanoindentation instrument Hit 300 is a premium yet highly affordable nanoindentation instrument with a self-explanatory interface. The integrated active anti-vibration damping and a unique two-laser targeting system make it accurate to <1 mm in all environments. Start-up takes 15 minutes, and within an hour, you will be able to go from training to generating results. Hit 300 is a delightful fusion of simplicity and power.

FIND OUT MORE



www.anton-paar.com/ apb-hit-300

MCT³ Micro Combi Tester

MCT³ is the only high-quality 4-in-1 setup for scratch, basic tribology, instrumented indentation and automatic conventional hardness testing. It measures the hardness and elastic modulus using high loads: instrumented indentation testing up to 10 N, and automatic conventional hardness testing up to 30 N. The combination of instrumented indentation testing for thin coatings and conventional hardness testing for bulk samples with rough surface broadens the spectrum of measurable properties.







FIND OUT MORE



www.anton-paar.com/ apb-mct-3

UNHT³ Bio Bioindenter

Bioindenter measures local mechanical properties of soft and biological samples, combining instrumented indentation with the requirements for testing of soft polymer and biological samples, in dry or liquid conditions. Bioindenter has a wide range of indenters, comes with integrated Hertz model analysis commonly used for soft samples, and is an ideal tool if you are studying time-dependent properties such as creep or viscoelasticity.

FIND OUT MORE



www.anton-paar.com/ apb-unht3-bio

UNHT3 HTV High-Temperature Ultra Nanoindentation Tester

UNHT³ HTV is an instrumented indentation tester for high temperature testing up to +800 °C. The actuating system is based on the patented technology of UNHT³ with two independent depth and load capacitive sensors. Thermal barriers, water circulation, and reflective mirrors prevent the head from heating, resulting in unmatched stability. In addition, a high-vacuum chamber minimizes oxidation as well as heat loss from convection. The lowest thermal drift over the entire temperature range ensures high reliability of measurements.





FIND OUT MORE



www.anton-paar.com/ apb-unht-3-htv

Software Made for You

High-resolution microscope

The DualView microscope integrates a high-resolution topview microscope with a side-view camera, making it quicker to locate the testing area.

Continuous zoom

The continuous zoom, exceptional magnification range of 20x to 10,000x, and seamless transition from panoramic surface overview to maximum magnification allow close examination of details.

Streamlined workflow

A dynamic software workflow enables streamlined control of the measurement process, from sample mounting to final report. The unique drawing wizard simplifies test definition and offers a clear visual representation of your measurements.

Automatic conventional Vickers hardness

This scratch software feature automatically detects and measures the area of the imprint of a conventional Vickers test, eliminating user influence on the Vickers hardness results.



Choose Your Perfect **Combination**

Combine different measuring heads and imaging solutions to obtain the measuring platform you need. To provide configuration flexibility, multiple testing and imaging heads can be installed together on the same platform. Customized platforms for glovebox, vacuum chamber and humidity chamber are available.



Step 101

- → Your choice of basic or advanced video microscope
- \rightarrow Motorized x (75 mm), y (75 mm), z (30 mm) table included



Step 301

- → Anti-vibration table included
- → Your choice of basic or advanced video microscope
- → Motorized x (75 mm), y (75 mm), z (30 mm) table included



Step 501

- → Anti-vibration table included
- → Advanced video microscope (obligatory)
- \rightarrow Motorized x (215 mm), y (75 mm), z (30 mm) table included

















	NHT ³	UNHT ³	UNHT ³ Bio	MCT ³	NST ³	AFM
	\downarrow	\downarrow	Ļ	\downarrow	\downarrow	\downarrow
Max. load	500 mN	100 mN	20 mN	30 N	1000 mN	-
Step 101				\checkmark		
Step 301	\checkmark		\checkmark	\checkmark	\checkmark	
Step 501	\checkmark		\checkmark	\checkmark	~	
Step 701	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark



Step 701

- → Acoustic enclosure included
- → Active anti-vibration table included
- → Advanced video microscope (obligatory)
- \rightarrow Atomic force microscope can be ordered as an option
- \rightarrow Motorized x (215 mm), y (75 mm), z (30 mm) table included





Advanced video microscope

Advanced video microscope	Basic video microscope
\downarrow	\downarrow
-	-
\checkmark	\checkmark
\checkmark	\checkmark
\checkmark	

Application and Industries

1 Hard coatings

Optimize hard coating processes with our precise instruments. Fast data analysis, customizable views, and advanced techniques like nanoindentation and scratch optimize quality control. The instruments are ideal for cutting tools, and for use in the automotive and aerospace industries.

2 Semiconductors

Transform semiconductor processes with state-ofthe-art methodologies implemented via our UNHT³ and NST³ instruments. From R&D characterization of new wafers to quality control in manufacturing, we ensure precision. Ideal for wafers, sensors, MEMS, and electronics components, our solutions empower you to excel in hard disk characterization and low K dielectrics quality control.

3 Automotive

Upgrade automotive standards with our advanced techniques. Ensure DLC coating injector quality, brake pad durability, and engine component integrity. The techniques are ideal for coatings, varnishes, plastics and lubricants. Choose between comprehensive characterization or targeted analysis: scratch, tribology, or nanoindentation, for precise results. Operate with ease, customize data views, and perform instant quality assessments.

4 Optical and glass

Elevate your optical and glass standards. From enhancing resistance in eyeglass lenses to precision control in photography optics, we ensure quality. These techniques are ideal for optical glass in watches, smartphone displays, and more. Leverage advanced methods like nano scratch and ultra nanoindentation for comprehensive characterization and accurate assessments.

5 Metallurgy

Ensure optimal mechanical properties of metallic components, from strength to durability. These advanced methods are ideal for metals and alloys in various applications. Perform comprehensive characterization and precise evaluation, assisted by intuitive product interfaces for seamless integration.

6 Civil engineering

Evaluating the scratch resistance of ceramic tiles or tracking the evolution of the mechanical properties of cement with humidity – in both cases our techniques deliver precise analysis for durability and performance enhancement, guaranteeing product quality. If you need customizable sample holders to accommodate specific testing samples, we can help.

7 Biomedical

Our advanced methods cater to diverse needs. Whether you're addressing wear in prosthetics, assessing arterial stent resistance, studying tablet hardness, examining osteoporosis, or evaluating cornea elasticity, our instruments deliver precise results and personally tailored data views. With customizable holders and intuitive interfaces, seamless operation is ensured.

8 Academia

Benefit from accurate results to drive innovative discoveries across diverse fields. Whether for pure research or specific applications, experience the distinct advantages of our products. Achieve rapid, accurate measurements, expedite sample preparation and waiting time, and maintain control with raw – not corrected – data.

















	NST ³	MCT ³	RST 300
	\downarrow	\downarrow	\downarrow
SCRATCH TESTING			
Maximum load [N]	1	30	200
Load resolution [µN]	0.01	10	100
Load noise floor [rms] [µN]*	0.1	100	1,000
Loading rate [N/min]	up to 100	up to 300	up to 300
Depth range [µm]	600	1,000	1,000
Depth resolution [nm]	0.1	0.05	0.05
Depth noise floor [rms] [nm]*	1.5	1.5	2.5
Data acquisition rate [kHz]	192	192	192
Scratch speed [mm/min]	0.1 to 600	0.1 to 600	0.4 to 600

OPTIONS			
Heating stage up to 200 °C		\checkmark	
Heating stage up to 450 °C		\checkmark	
Liquid testing	\checkmark	\checkmark	~

	UNHT ³	NHT ³	Hit 300	MCT ³	UNHT ³ Bio	UNHT ³ HTV
	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow
INDENTATION TESTING						
Maximum indentation load [mN]	100	500	500	30,000	20	100
Load resolution [µN]	0.003	0.02	0.02	6	0.001	0.006
Load noise floor [rms] [µN]*	<0.05	<0.5	<1	<100	0.1	0.5
Maximum indentation depth [µm]	100	200	200	1,000	100	100
Depth resolution [nm]	0.003	0.01	0.01	0.03	0.006	0.006
Depth noise floor [rms] [nm]*	<0.03	<0.15	<0.3	<1.5	0.25	0.15
Data acquisition rate [kHz]	192	192	192	192	192	192

OPTIONS						
Sinus mode	\checkmark	\checkmark	\checkmark		\checkmark	\checkmark
Liquid testing	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	
Heating stage up to 200 °C	\checkmark			\checkmark		
Heating stage up to 450 °C				\checkmark		
Heating stage up to 800 °C						\checkmark
Petri dish holder					\checkmark	

SCRATCH T	ESTING		
Adhesive st	rength, friction force	e, coating a	lhesio
INDENTATIO	N TESTING		
Llordnooo	nd alactic madulus		

Hardness and elastic modulus, creep compliance, relaxation, Hertz analysis, dynamic mechanical analysis (E', E'', tan delta), stress-strain curve, fatigue

INDENTATION TESTING	
ISO14577	Metallic materials - instrumente
ISO 6507	Metallic materials - Vickers hard
ISO19278	Instrumented microindentation te
ISO 4516	Metallic and other inorganic coat
ASTM E2546	Standard practice for instrument
ASTM C1327	Standard test method for Vickers
ASTM C1326	Standard test method for Knoop
ASTM B933	Standard test method for microir
ASTM E384	Standard test method for Knoop
ASTM B578	Standard test method for microh

SCRATCH TESTING	
ISO 20502	Fine ceramics – determination o
DIN EN1071	Advanced technical ceramics -
ASTM C1624	Standard test method for adhes scratch testing
ASTM D7187	Scratch/mar behavior of paint co
ASTM G171	Scratch hardness of materials us
ISO 27307:2015	Thermal spraying – evaluation of scratch testing

EP 1828744 and US 7685868	Active top surface referencing (U
EP 2065695 and US 8261600	Synchronized panorama mode (s
US 6520004	True penetration and residual de

Additional options and accessories are available on specific request: Electrical contact resistance (ECR), cooling for low temperatures (-150 °C in vacuum), wafer holder, multiple sample holder, ...

*Noise floor value specified under ideal laboratory conditions and using an anti-vibration table.

Measurements

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on, scratch, and mar resistance

Standards

 \downarrow

ed indentation test for hardness and materials parameters

rdness test

est for hardness measurement of plastics materials

atings – Vickers and Knoop microhardness tests

ted indentation testing

rs indentation hardness of advanced ceramics

indentation hardness of advanced ceramics

indentation hardness of powder metallurgy (PM) materials

and Vickers hardness of materials

hardness of electroplated coatings

f adhesion of ceramic coatings by scratch testing

methods of test for ceramic coatings

sion strength and mechanical failure modes of ceramic coatings by quantitative

oatings by nanoscratching

sing a diamond stylus

f adhesion/cohesion of thermal sprayed ceramic coatings by transverse

Patents

JNHT3)

(scratch testers)

epth (scratch tester)

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